

## MIG 240 DUO

Universal inert gas welding machine



**Maximum flexibility!**  
Welding with 3 different wire types  
by connecting a small coil torch

**For welding of steel,  
stainless steel and  
aluminum thin sheets**

- 2 x 4-rolls wire feed drive for spools up to 300 mm
- Welding power adjustable  
2 x 7 switching stage for MIG/MAG and MIG-brazing
- Seam welding, spot welding and MIG-Brazing
- Digital voltmeter / ammeter
- CE-Sign
- Norms: VDE 0544-10, EN 0544-10

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**INNOVATIVE**  
**THROUGH RESEARCH**

Awarded by the  
Stifterverband  
ELM2613MOR

### Fields of application

Garages | general body repairs |  
repair | locksmithery | building  
construction | sheet metal wor-  
king | education

## Technical information

### MIG 240 DUO

Applications	MAG, MIG, MIG-brazing
Base materials	Structural steels, Stainless steels ferritic / austenitic Duplex steels Galvanized, pretreated steels (MIG brazing)

#### Technical data

Supply voltage	3 x 400 V
Setting range MIG/MAG	30 – 240 A
Open-circuit voltage	11 – 33 V
Duty cycle (ED at 40°C)	
HSB 35 % ED	240 A
HSB 60 % ED	140 A
HSB 100%ED	110 A
Protection	IP 23
Insulation class	H
Weight	60 kg
Dimensions L x W x H	880 x 496 x 900 mm

Technical changes reserved.



#### Standard equipment

- 2 x 4-Roll drive
- 2/4-Stroke point / interval control
- 2 x Welding torch MB 25 / 4 m
- 2 x Pressure regulator
- 2 x Basket coil adapter
- 2 x Torch holder
- 1 x Ground cable 4 m
- 2 x Gas hose 1,5 m